

CLAIMS

1/ A multi-function bracket for a goods-handling door,
said bracket being characterized in that, in one piece,
it offers the following functions:

- 5 fixing (13, 31, 32) to a wall;
 supporting a bearing (24; 124) for a rotary shaft;
and
 fixing (26; 127, 128) to a slideway.

- 10 2/ A bracket according to claim 1, characterized in that,
in one piece, it further offers the following functions:
 protection against a shaft falling (25; 125);
 protection against a fallen shaft rotating (126);
 curtain re-centering (44, 45; 144, 145);
15 curtain edge re-insertion (46, 47; 46, 147);
 support for accessories; and
 fixing (21, 22; 121, 122) of covering.

*Sub
a B1*
20 3/ A method of manufacturing a bracket according to claim
1 ~~or claim 2~~, the method being characterized in that said
bracket is obtained in a single operation selected from
molding, rotational molding, compression, injection
molding, casting, thermoforming, stamping, forging, or
machining.

a
25 4/ A method of manufacturing a bracket according to claim
1 ~~or claim 2~~, the method being characterized in that the
bracket is made by assembling together at least two
pieces, at least one of which is obtained in a single
30 operation selected from molding, rotational molding,
compression, injection molding, casting, thermoforming,
stamping, forging, or machining.

a
35 5/ A bracket according to claim 1 ~~or 2~~, characterized in
that it is made essentially of a non-metallic material.

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 6/ A bracket according to claim 1 ~~or 2~~, characterized in that it is made of a light metal or alloy.

Sub A' 5
 7/ A goods-handling door including at least one bracket according to any one of claims 1, 2, 5, and 6 or obtained by the method according to claim 3 or 4.

add B3

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